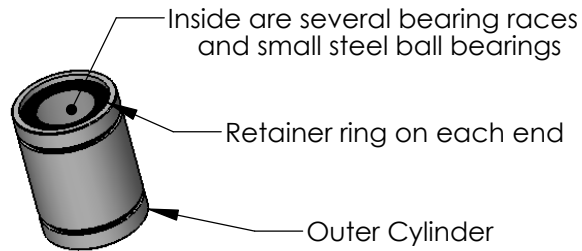


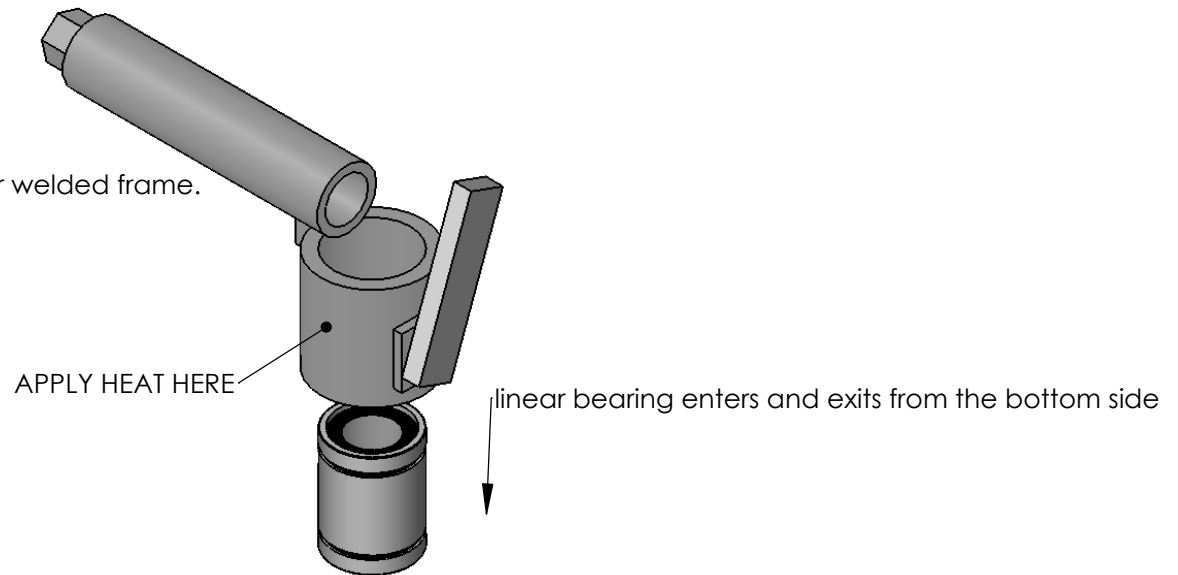
AIR FLEX - Replacing the Linear Bearing in a Drop Mechanism



5/8" Linear Roller Bearing

Heat must be applied to the steel tube that is holding the linear bearing. A hand-held propane torch or a heat gun for stripping paint can be used. This will soften the adhesive that is holding the outer cylinder of your bearing. A hammer and a steel rod, punch, or chisel will be needed to knock the cylinder sleeve out the bottom side.

Pictured is the drop feature located on your welded frame.



The new bearing is coated on the outside of the cylinder sleeve with a mixture of SuperGlue and Loctite and inserted into the steel tube of the weldment.

PROPRIETARY AND CONFIDENTIAL

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DATE 2/15/05

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