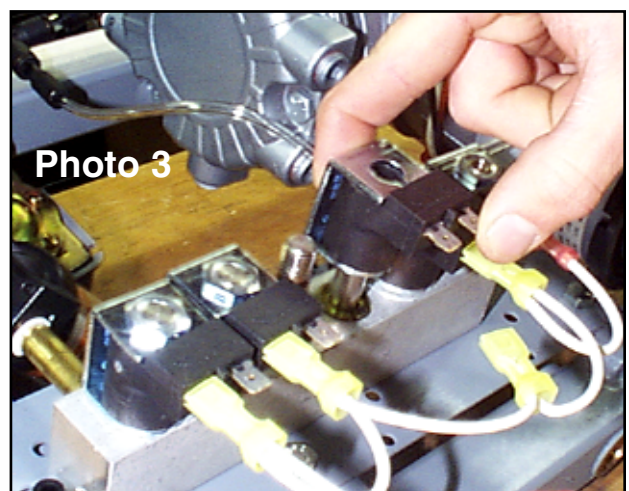
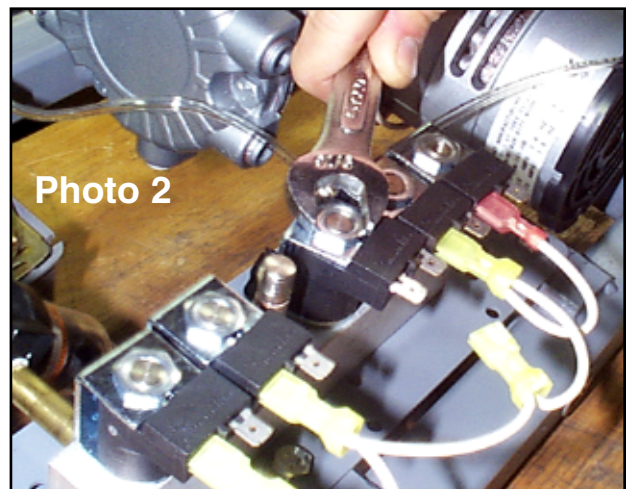
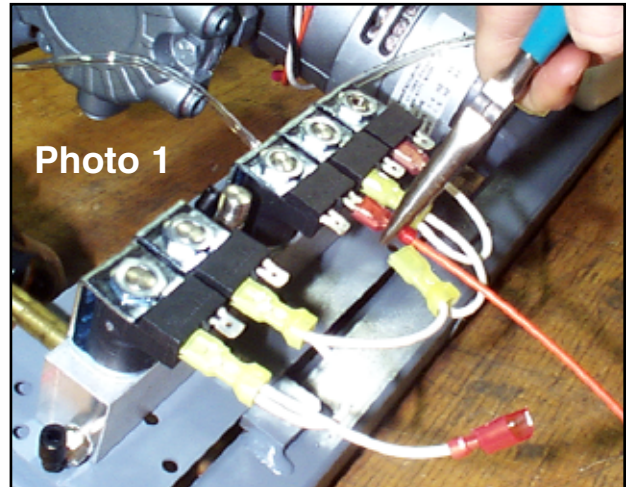


Instructions for replacing a coil on the Air-Flex valve bank

INS 5A

1. Unplug the table.
2. Locate the coil that needs replacing on the valve bank and remove the wires (with connectors) with a pliers as shown in photo 1.
3. Use a 9/16" wrench to remove the nut on top of the faulty coil (photo 2).
4. Lift the coil assembly out of the valve bank (photo 3), slide the black coil out from the metal housing and then slide the new coil into its place.
5. Slide the repaired coil assembly back into its place on the valve bank, secure it with the nut and reattach the wires.



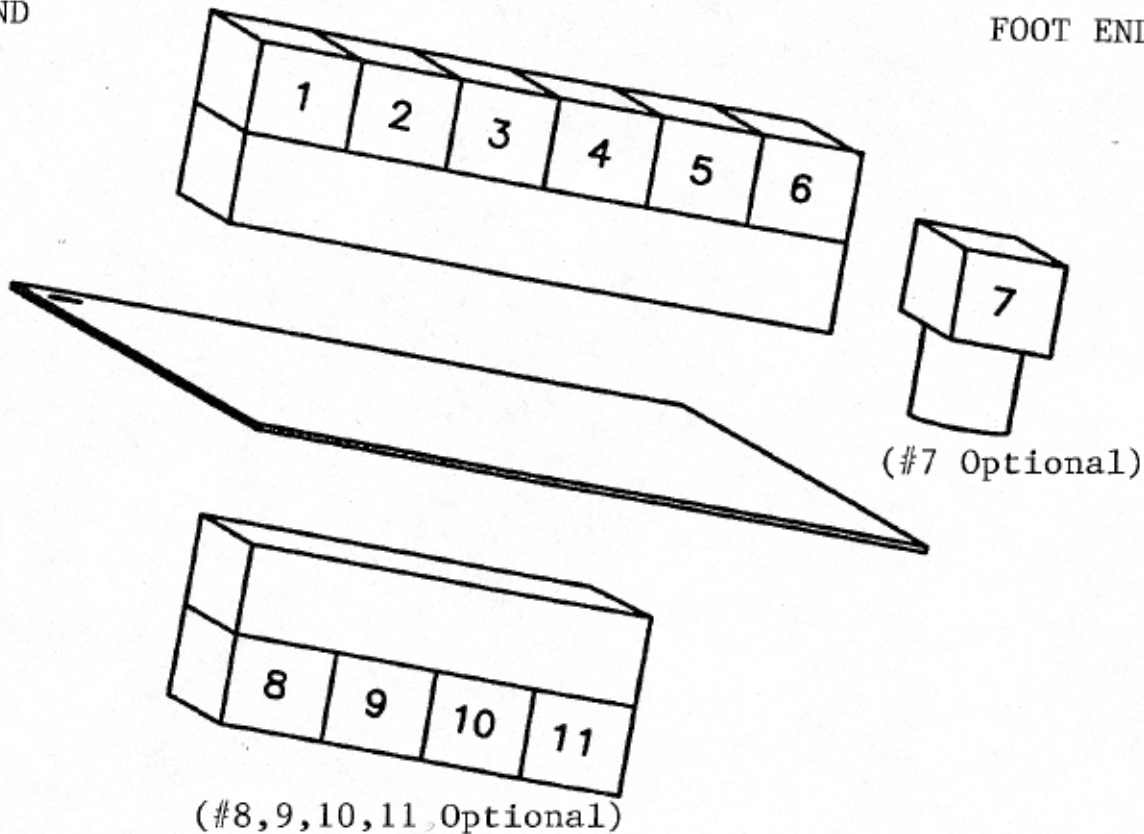

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VALVE BANK

HEAD END

FOOT END



1. AIR IN
2. AIR OUT
3. AIR THORACIC BREAKAWAY
4. DISTRACTION
5. FLEXION
6. COMPRESSOR BLOW OFF
7. AIR-IN LOWER MANIFOLD
8. CERVICAL DROP
9. THORACIC DROP
10. LUMBAR DROP
11. PELVIC DROP